

# Conscious Actions

**SUSTAINABILITY REPORT 2017** 





RESPONSIBILITY
& RESPECT
FOR PEOPLE
& OUR PLANET

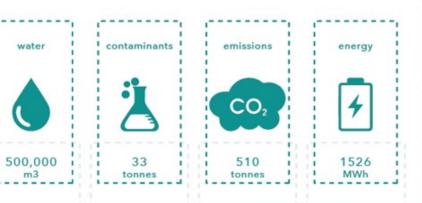


ALL OUR FABRICS MEET ALL STANDARDS OF HEALTH,
SAFETY AND ENVIRONMENTAL SUSTAINABILITY, ACORDING TO OUR
OEKO-TEX® STANDARD100 CERTIFICATE.

### "ECO INNOVATION PARTNER"

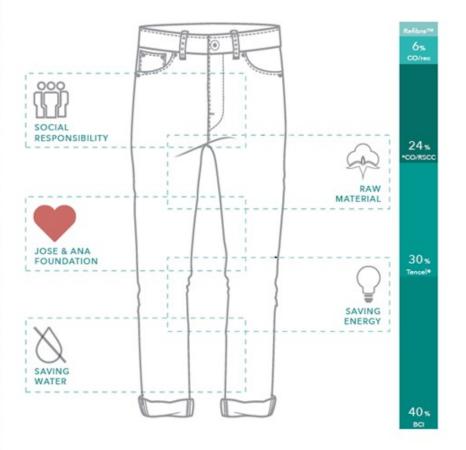
fabric with values

#### SAVINGS IN THE LAST THREE YEARS



#### EQUIVALENT

200 55 OLYMPIC HABITANT POOLS IN 1 YEAR 1.020 OLIVE TREES 3.700 SPANISH HOMES







EXTERNAL GUARANTEE TRACEABILITY



# **Traceability**

We keep our knowledge update with **new technologies** and change in our industrial process and try to motivate our clients to know them if it solves environmental problems and gives lesser impact, by introducing new sustainability products with guarantees and transparency **unique in the market**.





#### **Product Certificate**

The OEKO-TEX® tests for harmful substances are fundamentally based on the respective purpose of the textiles and materials. The more intensive the skin contact of a product and the more sensitive the skin, the stricter the human-ecological requirements that need to be complied with.



ALL OUR FABRICS MEET WITH THE STANDARDS OF HEALTH, SAFETY AND ENVIRONMENTAL SUSTAINABILITY, ACCORDING TO OUR Oeko-Tex® Standard 100 CERTIFICATE.

HARMFUL SUBSTANCES REACH REGULATION CPSIA REGULATION FORMALDEHYDE, HEAVY METALS, PCP, APEOS...

ENVIRON-MENTAL FOCUS



# **International Commitment**

Textile Exchange provides the knowledge and tools this industry needs to make significant improvements in three core areas:

Fiber and Materials , Integrity and Standards, and Supply Chain.













## **International Commitment**

A call to companies to align strategies and operations with universal principles on human rights, labour, environment and anti-corruption, and take actions that advance societal goals.



We have strong commitment with the following Sustainable Development Goals (SDG's):















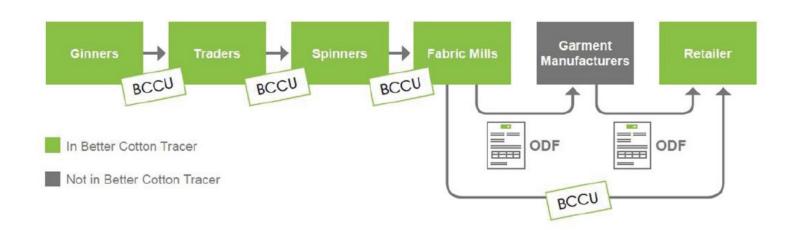




## **Sustainable Fibers**

We are members of BCI as we shar e their criteria: respect for workers and bet on improving crop technologies, reducing the use of chemicals and general improvement of conditions.









The objective of STeP certification is the permanent implementation of environmentally friendly production processes, optimum health and safety and socially acceptable working conditions.

The dynamic further development of the STeP standard and the benchmarks allows certified companies to continuously improve their environmental protection achievements and their social responsibility as well as their efficiency.







# **Product Certificate**



Guarantees the traceability of products which contain at least 20% of recycled materials in the final composition of the article.





# New launch =





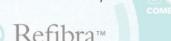
Refibra<sup>TM</sup> fibers are reinventing TENCEL<sup>TM</sup> fibers. Based on the technology of TENCEL™ fibers, Refibra™ fibers are an **exceptional innovation** and quite probably the **most sustainable fibers** from natural raw materials.

#### Step 1:

Cotton waste turn into pulp.

#### Step 2:

Eucalyptus wood, from the production process of the TENCEL<sup>TM</sup> fiber (which helps a more environmentally friendly consumption by consuming less water) also becomes pulp.



#### Step 3:

The pulps are mixed together: 20% liquid cellulose cotton compound + 80% TENCEL ™ cellulose.

#### Step 4:

Add solvent (biodegradable and 95,5% recycled) to undo the pulp.

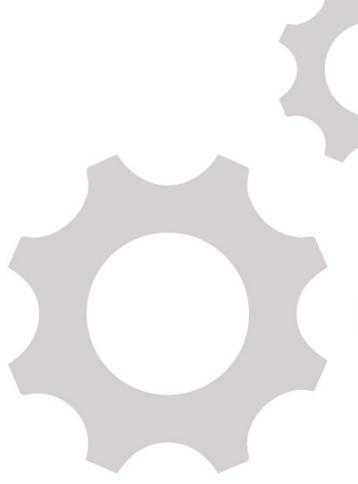
# Step 5:

A new fiber is born= Refibra<sup>TM</sup> branded lyocell fiber







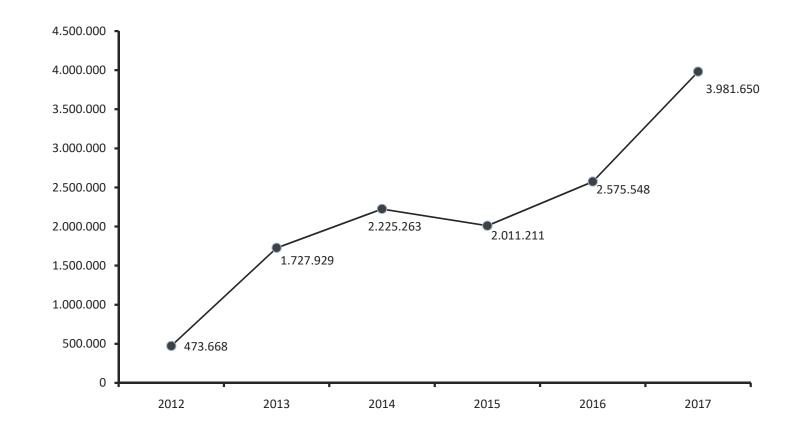


# KEY PERFORMANCE EVOLUTION LAST 7 YEARS

# In finishing area, the company has installed Cogeneration facilities to save primary energy



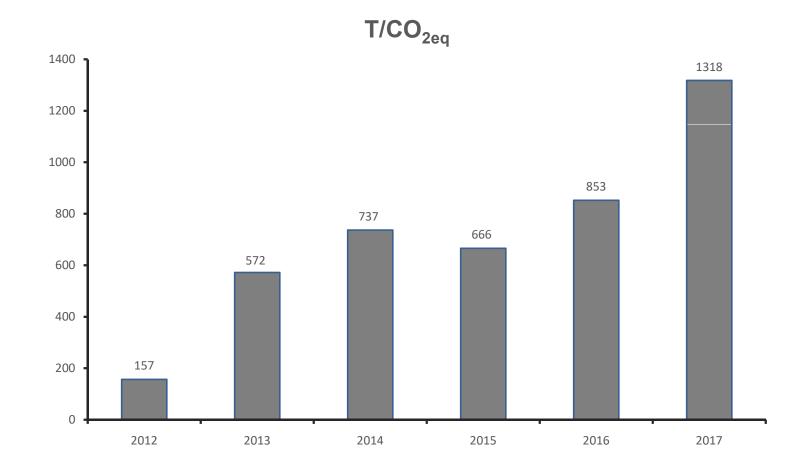
Finishing (Cogeneration Facility 2012); Primary Energy Savings kWh / year ROYO reduces primary energy in all different processes



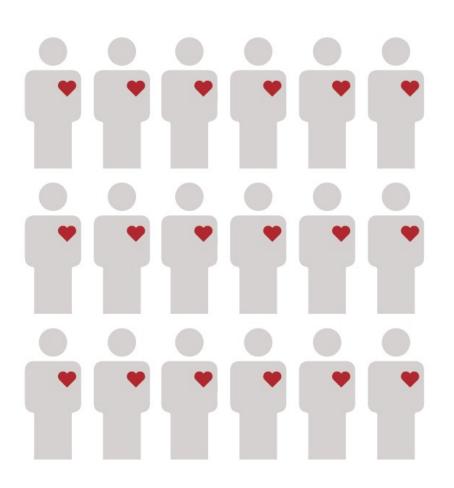
# In finishing area, the company has installed Cogeneration facilities to save primary energy



Finishing (Cogeneration Facility 2012);







# SOCIAL RESPONSIBILITY

# Jose & Ana Foundation



Since 1998, TEJIDOS ROYO and Jose & Ana Foundation acquire a commitment with society:

Scholarships and grants to students

32%

Aids for disability

21%

Helps to cover vital needs

21%

Labour concilation aids

21%

Aids to religious entities

5%



#### "YOUR ECO-INNOVATION PARTNER"

fabric with values



Sustainable Textile Production

Our system of Environmental Management is externally certified by STeP by Oeko-Tex®, in that way we control that our production is respectful with the environment and the optimal working conditions in the field of health, labor safety and social part. We are committed to the continuous improvement of our recognition in environmental protection and social responsibility, as well as our performance and efficiency, in addition it helps us to consolidate our competitive position in the market.



The BSCI Code of Conduct is built on the most important international conventions protecting workers' rights, notably the International Labour Organization's (ILO) Conventions and recommendations. As do all BSCI participating companies, TEJIDOS ROYO has committed to implement the Code within its supply chain.



The Oeko-Tex® label adds value to all our products, in terms of the safety of our fabrics when contacting with the skin and the guarantee of a total absence of harmful substances to health.



Certification that guarantees the traceability of our products, as far as the content of recycled material in the find composition of the article is superior to 20%.



Certificate that guarantees a minimum% of raw material based on the criteria of biological cultivation. The articles that have obtained this recognition in TEJIDOS ROYO, contain more than 50% of organic cotton in its final composition.



We are members of BCI as we share their criteria: respect for workers (in this sector) and bet on improving crop technologies, reducing the use of chemicals and general improvement of conditions.



We are a member of the United Nations Global Compact since 2004. Tejidos Royo is committed to the 10 Principles on Human, Labor, Environmental and Anti-Corruption rights.



Collaboration with Textile Echange to stimulate a responsible change for the textile chain.

