PERMANENT COMMITMENT





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2015 CORPORATE SOCIAL RESPONSIBILITY REPORT

LETTER FROM THE CHAIRMAN OF THE BOARD AND THE PRESIDENT

We have prepared this document as part of our commitment to keeping our stakeholders informed about our efforts in terms of corporate social responsibility. In it, you will find a summary of our most important actions and initiatives in 2015.



We are pleased to report that we made progress on a number of fronts, from programs to preserve the health and safety of our fellow workers, to initiatives in support of the communities where we operate, environmental care, and support to our value chains.

We also took a big step forward toward strengthening our Corporate Social Responsibility strategy with the migration to the G4 reporting methodology developed by the Global Reporting Initiative (GRI). To do so, we conducted an exhaustive analysis of the relevant issues we need to address, a study that gave us a more precise idea of the matters that our stakeholders consider to be the most important in our business. This will help us to develop an increasingly effective model of social responsibility management.

In addition to ALFA, our subsidiaries Sigma, Alpek and Nemak have joined in the effort by conducting parallel analysis and preparing their own reports on social responsibility actions. During 2015 we executed more than 170 initiatives for the improvement of health and quality of life of our employees, including preventive healthcare, on-site medical attention, nutritional advice, and activities that promote healthier lifestyles. There are also personal and family counseling programs, which served more than 27,600 employees and their family members during the year. Reductions in the number and severity of accidents deserve also special mention.

On the community end, ALFA Foundation's Educational Project operated three schools in Monterrey and opened the first high school. With this, it can continue mentoring students through their educational development after middle school. During 2015, the Educational Project provided services to almost a thousand students.

In environmental matters, ALFA placed special attention on managing water usage, as water is both an increasingly vital problem for the human race, and a key input for our companies. Our efforts to optimize the use of this essential resource yielded positive results: we were able to lower our water consumption by 3% compared to 2014.

In this report, we are also highlighting the programs our companies have carried out in support of their respective value chains. These initiatives include everything from actions to improve operations to consultancy on their social responsibility programs.

The year 2015 posed a series of challenges, including a decrease in oil prices and an appreciation of the U.S. dollar against the Mexican peso, both of which had an impact on our businesses. Nevertheless, we were able to overcome these obstacles and once again generate positive results.

For ALFA, social responsibility is a part of its business philosophy. For more than 40 years, we have committed to promoting the welfare of our employees, being solidary toward our communities, and respect our planet.

Going forward, we will redouble our efforts to consolidate this philosophy, toward which we have a permanent commitment, as demonstrated in the actions described in this report.

San Pedro Garza García, N.L., Mexico, February 2, 2016.

Armando Garza Sada

Chairman of the Board of Directors

Álvaro Fernández Garza

President

ALFA

IS A COMPANY THAT MANAGES A DIVERSIFIED BUSINESS PORTFOLIO:













An important producer. marketer and distributor of foods through well recognized brands in Mexico, the United States. Europe and Latin America.

One of the world's largest producers of polyester (PTA, PET and fibers). It also leads the Mexican market in polypropylene, expandable polystyrene and caprolactam.

A leading provider of innovative light-weighting solutions for the automotive industry, specializing in the development and manufacturing of aluminum components for powertrain and body structure.

A leading provider of information technology and communications services for the enterprise segment of the Mexican market.

A company in the hydrocarbons industry in Mexico and the United States.

HIGHLIGHTS 2015

REVENUES: U.S. \$16.3 BILLION EBITDA: U.S. \$2.4 BILLION FOOTPRINT: 26 COUNTRIES

LANTS: 126

EMPLOYEES: 72,830

SOCIAL RESPONSIBILITY MODEL

ALFA'S SOCIAL RESPONSIBILITY MODEL IS SUPPORTED BY FOUR PILLARS:



INTERNAL WELL-BEING

TO PROVIDE CONDITIONS OF HEALTH, SAFETY AND DEVELOPMENT OPPORTUNITIES FOR EMPLOYEES.

COMMMUNITY

TO BE A RESPONSIBLE CITIZEN TOWARDS THE COMMUNITY.

ENVIRONMENT

TO CONTROL AND REDUCE EMISSIONS IN THE AIR, SOIL AND WATER.

ECONOMY

TO OBTAIN ADEQUATE BUSINESS
RETURNS BASED ON THE INVESTMENT
AND RISK TAKEN.

MISSION

TO BECOME A SOURCE OF PRIDE FOR OUR WORKERS AND SHAREHOLDERS, AND TO EXCEED STAKEHOLDER EXPECTATIONS THROUGH LEADERSHIP, INNOVATION AND EXCEPTIONAL LONG-TERM PERFORMANCE.

VISION

COMMITMENTS WITH OUR STAKEHOLDERS:

STOCKHOLDERS. To achieve outstanding long-term value creation through profitable growth, continuous portfolio optimization and selective investment in new opportunities.

EMPLOYEES. To be a great place to work. To attract and develop the best talent, motivating them to achieve their full potential.

CLIENTS. To exceed expectations with superior experiences and innovative offerings.

SUPPLIERS. To build long-lasting, mutually beneficial relationships.

COMMUNITY. To encourage safe and sustainable operations. To contribute to the development of our communities.

ALFA defines its stakeholders based on the level of relationship and the degree of impact of its businesses on them.

All stakeholders deserve attention from ALFA. To this end, the company has made a commitment to act toward each of them in a responsible, ethical and transparent manner, including an open and ongoing communication to understand their needs and concerns.

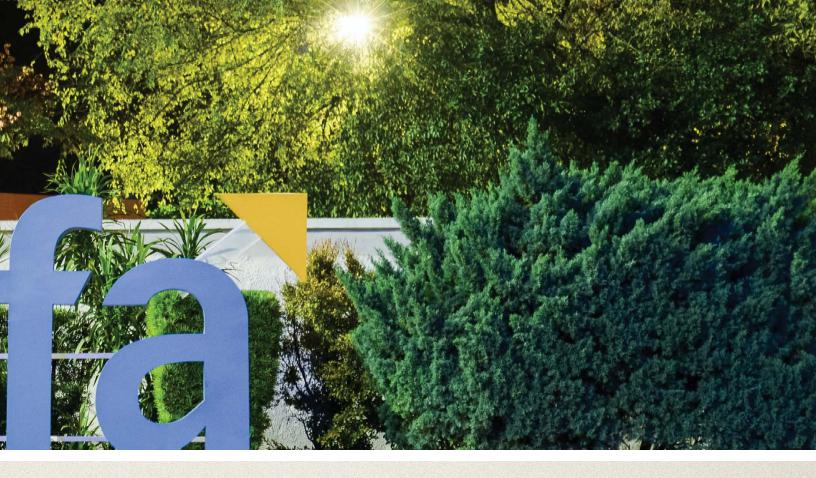


Since its founding in 1974, ALFA has kept up a commitment to operating an ethical and responsible business that is respectful of its employees, the community and the environment. After 40 years of existence, the company remains convinced that this philosophy is the best formula for achieving the development to which it aspires.

Over the years, ALFA has strengthened its social responsibility efforts, focusing on areas that it considers to be most important for the communities where it operates. It has also evolved in its way of communicating this performance, adopting the reporting standards most commonly used by organizations around the world.

Accordingly, ALFA has prepared its corporate social responsibility reports by applying the criteria, parameters and methodology developed and established by the Global Reporting Initiative (GRI).

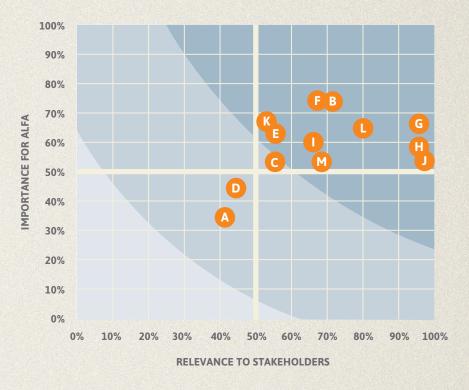
This document was prepared according to that organization's G4 reporting standards. The following are the results of ALFA's materiality analysis, which identifies the most relevant aspects relating to the company's activities according to its various stakeholders. The study was conducted by an independent firm, in coordination with ALFA's social responsibility areas. The results of this study will enable the company to continue fine-tuning its corporate responsibility strategy in the future.



Following is the result of the materiality study, showing the 13 issues found as most relevant for ALFA's stakeholders and of greater impact for the company.

- A RESPONSIBLE MARKETING
- B ENERGY ECO-EFFICIENCY
- C CLIMATE CHANGE AND EMISSION STRATEGY
- D WATER MANAGEMENT
- E ENVIRONMENTAL MANAGEMENT
- LABOR PRACTICES
- G RELATION WITH NGO'S AND REGULATORY AGENCIES
- H CUSTOMER AND SUPPLIER RELATIONS
- HEALTH AND SAFETY
- **WEALTH MANAGEMENT**
- RISK AND OPERATION STRATEGIES
- INVESTOR RELATIONS
- M COMMUNITY ENGAGEMENT

RELEVANCE MATRIX



HIGH RELEVANCE

MEDIUM RELEVANCE

LOW RELEVANCE

OUR EMPLOYEES

The health of ALFA's workers is a priority. That is the reason for the significant amount of money invested every year, not only in attending to illness but in preventive campaigns, including medical checkups, health fairs and programs that promote healthy lifestyles. The vast majority of ALFA's facilities have on-site medical staff that provides roundthe-clock service. One example of the companies' initiatives is the Sigma Comprehensive Health program, which provides nutritional information, personalized follow-up and initiatives to encourage employees to become more physically active.

KEY FIGURES		1
	2015	2014
• Accident rate • Frecuency rate • Number of accidents • Lost days rate • Fatalities	188.13 7.16 1,305 22,347	201.87 9.10 1,566 24,808 2
HEALTH Investment (U.S. \$ million) Programs Employees benefited	20.2 178 28,689	21 164 28,520
TRAINING Investment (U.S. \$ million) Average man-hours Employees benefited Scholarships for employees	17.3 27.0 44,879 604	10.4 28 43,145 483
DEVELOPMENT AND RECREATION Investment (U.S. \$ million) Scholarships for employees children Atendees to events	6.3 3,157 240,740	5.1 2,310 256,841

SOME ACHIEVEMENTS



PERSONAL AND FAMILY COUNSELING

More than 27,600 employees and family members of Nemak, Sigma and Petrotemex received support and attention through a free, confidential service that was designed to guide and assist them in issues relating to their personal and professional life. The system operates through a 1-800 hotline and website (in the case of Sigma), through which an expert counselor helps the employee or family member to find a solution to their concerns.





FAMILY DEVELOPMENT

More than 240,000 employees and family members attended recreational and family development programs organized by ALFA companies in 2015. These programs included training activities, sports, cultural and social events, all of which encouraged families to feel a part of ALFA.



TRAINING

ALFA invested U.S. \$17.3 million in development and training programs for its employees, which included workshops in inter-personal relations, leadership, technical training and management skills, industrial safety and first aid, and other topics. It also increased the number of employee scholarships for ongoing education by 20% over 2014, covering studies from high school through graduate programs.

OUR COMMUNITY

ALFA Foundation continued to develop its Educational Project, which since 2013 has been providing extracurricular support to middle school students in math, science, Spanish and English, as well as classes in art. chess. theater and music. All this is done under an innovative pedagogical model that encourages students to develop scientific attitudes and interact with the physical and social world, in addition to improving their academic performance. In September 2015, the Project opened its first high school, with educational programs that have official certification. All together, the **Educational Project served almost** 1,000 young people in 2015.

KEY FIGURES		004.4
	2015	2014
ALFA FOUNDATION EDUCATIONAL PROJECT • Extracurricular Talent Center • High school (full time) • Students • Teachers	3 1 988 65	3 0 560 35
planetario alfa		
 Number of events Workshops Conferences Exhibits Number of attendees School children 	48 14 9 6 308,007 99,247	22 11 5 6 305,000 104,000
COMMUNITY SUPPORT Schools supported Students benefited Charitable institutions supported Volunteers Man-hours of volunteer time Total contributions (U.S. \$)	115 13,076 86 1,251 26,575 336,690	128 19,378 171 1,062 3,847 259,479

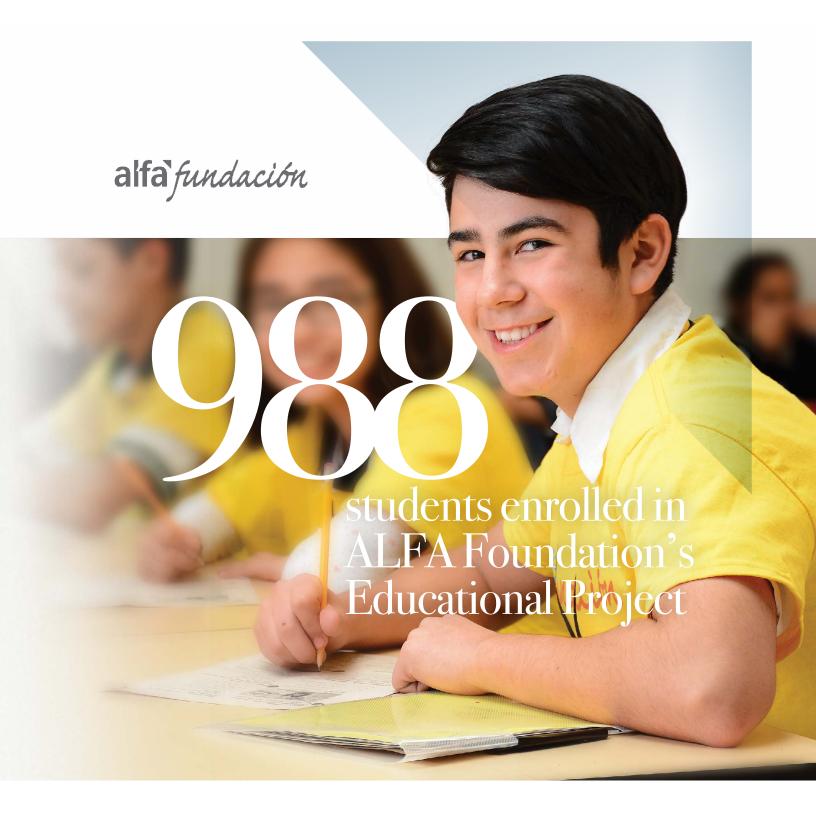
SOME ACHIEVEMENTS



ALFA PLANETARIUM

For 37 years, this institution has been promoting an appreciation for science and culture, especially among children and young people. Besides its exhibits and interactive shows, the space more than doubled the number of events in the year, welcoming more than 300,000 visitors, including almost 100,000 school children.





GROWING AS A FAMILY

ALFA Corporate Office began its "Growing as a Family" program, which aims to give parents a better understanding of the challenges teenagers face today. The program addresses issues of personal-family development and is aimed at parents of students in ALFA Foundation's Educational Project. It is given by volunteers from the company that received training from Tecnológico de Monterrey.



SUPPORT FOR SCHOOLS

More than 100 schools at all educational levels received support from ALFA companies, including in-kind donation, cleanup work and renovation of facilities, talks on environmental issues and ethics. Also, students were given the opportunity to complete professional internships. All in all, some 13,000 students benefited from the joint support of ALFA's companies in 2015.

OUR ENVIRONMENT

Water has become an increasingly important resource for ALFA given its importance to life and because it is one its primary inputs. In 2015, the company invested in new wastewater treatment plants and redoubled efforts to reduce consumption and improve waste water's quality. Some examples of the year's accomplishments are: Nemak Mexico began operating two wastewater treatment plants with a combined capacity of 170,000 m³ per year; Terza started construction of a treatment plant with an annual capacity of 142,000 m³; **DAK Americas reduced its consumption** of filtered river water by 25%, equivalent to saving of 76,000 m³ of water a year; through a process of recovery water from cooling towers, Indelpro reduced the amount of water sent for treatment by 50%.

KEY FIGURES		ar illille
	2015	2014
Investment (U.S. \$ million)Direct energy consumption (GJ)	47.5 37.23x10 ⁶	41 32.20x10 ⁶
 Energy produced from natural gas 	96%	91%
 CO₂ emmisions (tons) Production increase of 4.2% (est.) in 2015 	3,718,629	3,695,414
• Water consumption (millions of m³)	105	108
Wastewater treatment plants	35	44
Use of aluminium from recycled sources (metric tons)	642,000	337,907
Recycled PET (metric tons)	53,777	48,567
	-	

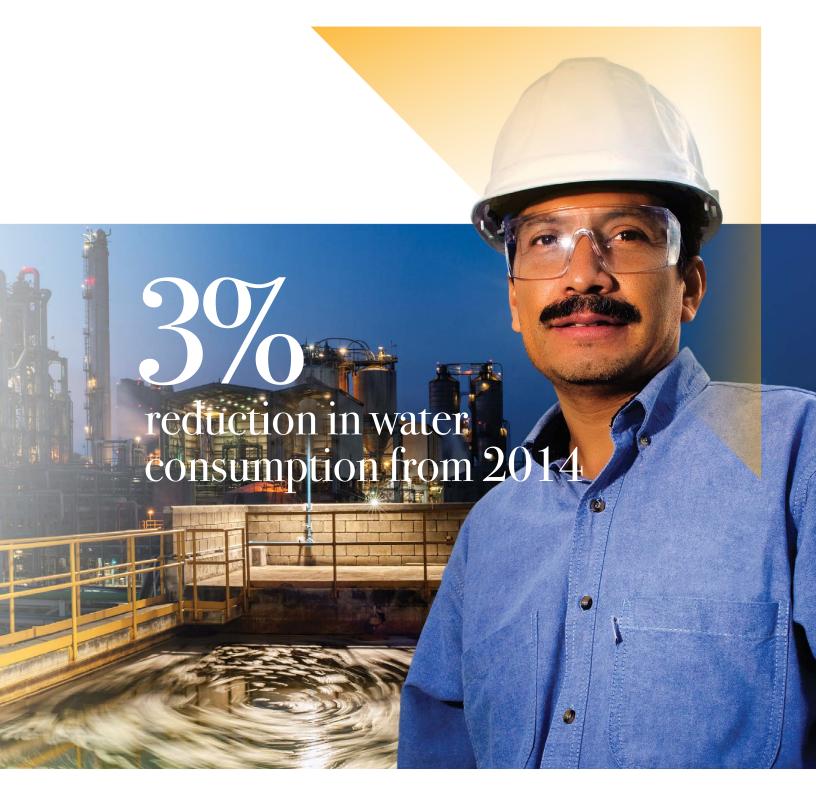
SOME ACHIEVEMENTS



CLEAN ENERGY

ALFA continued to invest in improving its energy efficiency and reducing CO_2 emissions. At the end of 2014 it started up operation of a cogeneration plant in Veracruz, with the capacity to generate 90 MW. It also worked on enhancing the capacity of the Alestra cogeneration plant in Querétaro. By operating with natural gas, these plants avoid the emission of more than 170,000 metric tons of CO_2 per year. In 2015, 96% of the energy used by ALFA came from natural gas, the cleanest fuel available today.





WASTE REDUCTION

Sigma Mexico has succeeded in recycling or re-using 95% of the waste generated in its operating processes, so that it not waste does not end up in sanitary landfills. At DAK Americas, the waste reduction program manages more than 200 kinds of waste through recycling processes, composting or energy conversion. This has reduced the amount of waste sent to sanitary landfills by 97%.



RECYCLING

ALFA has two important recycling programs, one for aluminum and another for PET. 75% of the aluminum consumed by Nemak comes from recycled sources. Regarding PET, Alpek has two recycling plants, one in the U.S. and the other in Argentina. Together they processed 53,777 metric tons of bottles this year. Apart from avoiding having to dispose of these bottles, recycling them helps to reduce energy consumption and CO₂ emissions.

OUR VALUE CHAIN

ALFA develops initiatives in support of its value chain, which includes suppliers, distributors and customers. For example, Sigma has been operating a Dairy Farming Support Program, which helps small-scale dairy producers in central Mexico by providing them advice on purchasing better feed, training on financing processes, and by guaranteeing the purchase of 100% of the milk they produce. In 2015, the program supported 176 such producers. Additionally, the company began buying goat's milk from low-income producers in northeastern Mexico.



SOME ACHIEVEMENTS



EXCELLENT CLIENT

Sigma's "Excellent Client" Platform continued its program to support clients in the traditional channel (mom-and-pop stores, wholesalers and distributors) through five areas: recognition plans, strategic equipment, comprehensive promotional activity and business development services. Also, 543 mom-and-pops store owners graduated from the Center for the Development of Small Grocery Businesses, which the company supports.





SUSTAINABILITY CODE FOR SUPPLIERS

In line with it's commitment to promoting social responsibility throughout ALFA's supply chain, in 2015 Nemak developed a Sustainable Code for Suppliers, which seeks to establish mutually beneficial long-term alliances. In 2016, the Code will be distributed to the company's 400 top suppliers around the world.



SOCIAL RESPONSIBILITY

In 2015, ALFA's Sustainability Committee began deployment of a program aimed at its supply chain. It includes creation of a frame of reference and a methodology for learning about suppliers' practices. This will allow ALFA's companies to support them with development plans that could be reflected in their performance and economic growth.

AWARDS AND RECOGNITIONS

COMPANY	RECOGNITION	FROM	COUNTRY
AKRA POLYESTER	ISO 14001	Bureau Veritas	France
	Clean Industry	Environmental Protection Agency	Mexico
DAK AMERICAS	CF Support 45 Year NC DOL Gold Award North	North Carolina Department of Labor	USA
GRUPO PETROTEMEX	ISO 14000	AENOR	Mexico
	Comprehensive Responsibility	ANIQ	Mexico
	Clean Industry	Environmental Protection Agency	Mexico
	Safe Company	Environmental Protection Agency	Mexico
INDELPRO	Comprehensive Responsibility	ANIQ	Mexico
	Environmental Excellence	Environmental Protection Agency	Mexico
	Clean Industry	Environmental Protection Agency	Mexico
NEMAK BRAZIL	ISO 14001	Det Norske Veritas (DNV GL)	Brazil
	OHSAS 18001	Det Norske Veritas (DNV GL)	Brazil
NEMAK CANADA	ISO 14001	ISO	Canada
NEMAK DILLINGEN	Family-Friendly Company	Chamber of Commerce and Industry	Germany
NEMAK SLOVAKIA	ISO 14001	Det Norske Veritas (DNV GL)	Germany
	OHSAS 18001	Det Norske Veritas (DNV GL)	Germany
NEMAK KENTUCKY	Rising Star – Relay for Life	American Cancer Society	USA
NEMAK LINZ	Operational Health	Fund for a Healthy Austria	Austria
NEMAK MONTERREY	ISO 14001	ABS Quality Evaluations	Mexico
	Clean Industry	Environmental Protection Agency	Mexico
NEMAK POLAND	ISO 14001	Det Norske Veritas (DNV GL)	Poland
	OHSAS 18001	Det Norske Veritas (DNV GL)	Poland
NEMAK TENNESSEE	ISO 14001	TRC	USA
POLIOLES	Clean Industry	Environmental Protection Agency	Mexico
	Family-Responsible Company	Ministry of Labor and Social Planning	Mexico
SIGMA	Clean Transport	Ministry of Environment and Natural Resources	Mexico
	Family-Responsible Company	Ministry of Labor and Social Welfare	Mexico
	Excellent Environmental Performance	Ministry of Environment and Natural Resources	Mexico
	GFSI Certification	Global Food Safety Initiative	Mexico





GRI G4 INDEX

DISCLO	ISCLOSURE AND RESPONSE		REPORTING LEVEL
	GENERAL STANDARD DISCLOSURES		
	Strategy and analysis		
G4-1	Statement from the most senior decision-maker of the organization about the relevance of sustainability to the organization and the organization's strategy for addressing sustainability	Mandatory	Fully
	See page 1.		
	Importance of Sustainability for ALFA For ALFA, operating under a sustainable development framework is fundamental to its viability and long-term business growth. In addition to creating economic value, ALFA promotes the development and well being of its employees and nearby communities, as well as operating in harmony with nature.		
	Strategic Priorities and Key Issues Employees To offer a health, safe and inclusive work environment. To offer opportunities for personal and professional growth.		
	Community To operate in safe facilities To support the development of the community, particularly on education. To offer healthier, more nutritious food products.		
	Environment To reduce the carbon and water footprints of its operation. To reduce, reuse and recycle its wastes.		
	Broader Trends Mexico Reduced water availability in some regions. Stricter environmental legislation.		
	World Effects of climate change (severe winters, droughts, floods, hurricanes, etc.). Compliance with international standards on issues related to the environment, health, nutrition, and others.		
	Main events, accomplishments and challenges Events The prices of oil and other petrochemical raw materials went down drastically. The value of the US dollar against the Mexican peso, the euro and other currencies has risen.		

Markets

The automotive industry showed greater dynamism in the US and in Europe.

Food consumption in Mexico improved slightly.

Polyester margins started rising again.

<u>Accomplishments</u>

ALFA's EBITDA increased 19%, thanks to improved margins in some products, non-recurring earnings and improved productivity.

Sigma fully acquired control of Campofrio Food Group.

Nemak launched its IPO in the Mexican Stock Exchange, started operating a plant in Russia and began the construction of a new plant in Mexico.

Alpek incorporated the Expandable Polyestirene (EPS) operations it acquired from BASF in North and South America.

Challenges

The rise of the US dollar's value affected Alestra's and Nemak's results (when reported in US dollars).

The volatility of petrochemical raw materials' prices continued to affect Alpek. Stricter environmental regulations, particularly in relation to emissions and water usage.

Setbacks

One employee passed away in an occupational accident.

Investments in Pacific Exploration & Production's stocks resulted in capital loss.

Strategy

Invest to improve business efficiency and to develop products and services with improved added value.

Participating in markets where a position of leadership can be reached and maintained.

Increasing cost competitiveness based on human resources and cutting edge technology.

Maintain financial health.

Goals

To eliminate deadly accidents.

To continue reducing the number of workplace and industrial accidents.

To continue reducing CO₂ emissions.

To continue optimizing water usage in our operations.

G4-2 Description of key impacts, risks, and opportunities

See page 1.

Most significant impacts	Stakeholder
Polluting emissions (air, ground and water).	Community, environment
Water scarcity.	Community, environment

Most significant challenges	Stakeholder
Workplace accidents	Employees
Emissions and spills.	Employees, community

Operational Risk Strategy

Fully

	Most signifi	icant opportunities	Stakeholder			
			Employees, community			
		water management.	Community, environment			
	Reducing er	missions.	Community, environment			
	Boosting reterials.	cycling and reuse of ma-	Community, environment			
	To continue	supporting education.	Community			
	Contributing developmen	,	Community			
		(Organizational profile			
G4-3	Name of the	organization			Mandatory	Fully
	ALFA, S.A.B.	de C.V.				
G4-4	Primary bra	nds, products and services			Mandatory	Fully
	Business gro	oups and products				
	Group	Products/Services	Brands			
	Sigma	Processed meats (ham, sa sages, mortadella, bacon); dairy products (cheeses an yogurt); prepared meals.	Chimex, Iberomex, Tangaman-			
	Alpek	Polyester products (PTA, P and fibers); Plastics and chemicals: Polypropylene, Expandable Polystyrene (EPS) and capi lactam.	Styropor, Hydrotec, Profax, Valtec, Terza, Luxor.			
	Nemak	Aluminum heads and block for gasoline and diesel en- gines; powertrain and stru tural aluminum parts.				
	Alestra	Telecommunications service and information technolog				
	Newpek	Exploration and exploitatio of natural gas and hydroca bons.				
G4-5	Location of t	he organization's headquart	ers		Mandatory	Fully
	Ave. Gómez N C.P. 66254.	Morín 1111 sur, Col. Carrizale	ejo, San Pedro Garza García, N.L. Méxic	0.		

G4-6	Number of countries where the organization operates			Mandatory	Fully	
	26 countries					
	blic, Dominican Republi	c, Ecuador, El Sa	lvador, Fra	China, Costa Rica, Czech Repu- nce, Germany, Hungary, India, Russia Slovakia, Spain, and Unite	d	
G4-7	Nature of ownership a	and legal form			Mandatory	Fully
				n variable capital whose regula- porations and the Stock Market.		
G4-8	Markets served				Mandatory	Fully
		telecommunicat	ions and er	e, automotive, packaging, textile nergy sectors. Their main market Brazil.		
	Market Presence					
	Geographical zone	Industry sector	rs	Type of customer		
	North, Central and South America; Europe and Asia.	Food and bever automotive, pac textile, constru telecommunica energy.	ckaging, ction,	 Producers of packaging and containers for food, beverages, and electronics. Construction companies. Nylon manufacturers. Automotive manufacture and assembly companies. Retail, supermarkets and convenience stores. Corporate information and telecommunications market. Other organizations: restaurants, hotels, hospitals, etc. 		
G4-9	Scale of the organization	on			Mandatory	Fully
	Employees		72,529			
	Operation sites		126			
	Revenue			315 million		
	Total capitalization in and equity	terms of debt	U.S. \$15,4	497 million		
	Number of products a rendered	and services	35 (main)			
	Total assets		U.S. \$15,	501 million		
			U.S. \$15,	501 million		

G4-10	Total workforce			Labor Practices	Fully
	Workforce by gender:				
	Gender	Number	Percentage		
	Women	15,435	21%		
	Men	57,094	79%		
	Total	72,529	100%		
	Workforce by contract:				
	Contract type	Number	Percentage		
	Permanent	68,111	92%		
	Temporary	4,418	6%		
	By fees	1,498	2%		
	*The first table does not in	clude individuals employed	d by fee.		
G4-11	Employees covered by co	llective bargaining agreer	nents		
	Employee type	Number	Percentage		
	Unionized	34,508	47.6%		
	Employees	38,021	52.4%		
G4-12	Describe the organization	's supply chain		Relation-	Fully
	folio, including petrochem	ical raw materials produce	eds of its diverse business port- rs, industrial equipment manu- oultry, pig and dairy farmers.	ships with Clients and Suppliers	
G4-13	Significant changes in the	organization during the r	eporting period	Operational Risk	Fully
	Alpek incorporated the exp North and South America. Nemak launched its IPO in	. , , .	ge and started operating an	Strategy	

G4-14 Whether and how the precautionary approach is addressed by the organization Environ-Fully mental Manage-Through various dialogue and engagement processes with stakeholders (see Table ment G4-15), as well as the Materiality Assessment carried out during 2015, ALFA has identified areas that present risks for and from its operations. As a result, ALFA has been able to create and modify its management strategy and to execute new actions that contribute to mitigating any significant risks. 1. Identified Risks Workplace • Workplace accidents. Due to the nature of their operations, some of ALFA's companies handle raw materials and products, and carry out processes that could pose the risk of an accident. • Strikes. Despite human resources programs and a zero strikes or serious conflict record, this is regarded as a potential risk. Environment • Emissions, spills or discharges that could potentially pollute air, land and water due to the nature of raw materials, products and processes, and their handling and transportation. • Lack of natural resources. The increasing scarcity of natural resources like water is a risk for the continuous long-term operation of ALFA's businesses. • Product life-cycle. Some of ALFA's products like PET, polypropylene or expandable polystyrene (EPS) could pose a risk to the ecosystem if handled or disposed incorrectly. Community • Possibility of a community rejecting the operations of a plant because of the potential risk of emissions, explosions, traffic congestion, effects on quality of life, etc. • Product life-cycle: for Sigma, the sale of a product in inadequate conditions for human consumption, for any cause (attributable to the organization or not), could pose a risk for the health of consumers. Economic • Regulatory change in the countries where ALFA operates. • Economic volatility of international markets. • Cyclic nature of certain businesses. • Lesser availability of raw materials and feedstock like water or energy, which could increase their costs.

2. Measures taken to mitigate these risks

Workplace

- Continuous improvement in programs and investments related to health and safety.
- Labor relations programs, including training, integral development for employees and their families, connection with employees' families, competitive compensation and benefits, and other efforts towards a healthy, inclusive, and collaborative workplace.

Environment

- Investments in cutting-edge emissions reduction technologies, including the use of cleaner energies (one natural gas-based energy cogeneration plant operating and another one, twice as big, in construction).
- Investments to promote recycling of final products (promoting the recycling of aluminum, sand and PET).
- Complying with regulations set by authorities, suppliers and the industry.
- Promoting an environmental culture, in and outside the company, including the creation of commissions to propose and implement specific action points to strengthen environmental management.
- Creating alliances with other companies to cooperate in activities in favor of the environment.
- Advancing and supporting suppliers to achieve a thorough commitment to environmental and human rights-related topics.

Community

- Continuing to support education.
- Promoting the company's involvement in community programs.
- Supporting communities through volunteering work for natural disaster response and other contingencies.
- Community support initiatives (improvements for schools, food banks, etc.).
- Contributing to health programs for communities.
- Identifying operational risks in communities and implementing effective actions to mitigate them.

Economic

- Continuously updating the company's business strategy.
- Searching for substitute raw materials and better ways to recycle those that are currently used.
- Investment on and support of innovation and technological development.

G4-15 Externally developed initiatives to which the organization subscribes

Program	Organization	Start
	Pronatura Noreste, A.C.	2013
	CONARTE, Nuevo León	2012
Cultura de la Legalidad (Culture of Legality)	Hagámoslo Bien	2014
	RED Sumarse	2011
Movimiento Congruencia (Congruency Movement)	Servicios de Administración y Reclutamiento, S.C.	2009
Industria Limpia (Clean Industry)	PROFEPA (Federal Bureau of Environmental Protection)	2011
Earth Day	US Environmental Protection Agency	
	American Cancer Society	2015
	JDRF (Juvenile Diabetes Research Foundation)	2005
	United Way	
	Universidad del Comercio Emprendedor (UNICEM)	

Relation-
ships with
NGOs and
Regulators

Fully

G4-16	Membership	o in chambe	rs and association	ns			Relation- ships with	Fully	
	Country	Company	Association	Does it hold a positon in the governance body or participate in commit- tees?	Does it provide funding above member- ship dues?	Is the participation seen as strategic?	NGOs and Regulators		
	Argentina	Nemak	Association for Components Made in Argen- tina	No	No	Yes			
		DAK Americas	CAIRPLAS (Plastic Recy- cling Chamber)	Yes	No	Yes			
		Nemak	Metal Industrialists Chamber	No	No	Yes			
		DAK Americas	CCAM (Argen- tinian-Mexican Chamber of Commerce)	No	No	Yes			
		DAK Americas	CEMPRE (Busi- ness Com- mitment for Recycling)	No	No	Yes			
		DAK Americas	CICAZ (Interindustry Committee for the Conservation of the Environment Zárate Campana)	Yes	No	Yes			
		DAK Americas	CIPETAR (Chamber of the Argentinian PET Industry)	Yes	No	Yes			
		DAK Americas	CIQyP (Cham- ber of the Chemical and Petrochemical Industry)	No	No	Yes			

Austria	Nemak	Austrian Chamber of the Economy	Yes	No	No
	Nemak	ÖGI Österreichisches Gießerei Institut (Institute for Foundry Research in Austria)	Yes	No	Yes
	Nemak	VÖG Verein Österreichischer Gießereifachleute (Austrian Asso- ciation of Foundry Professionals)	No	No	Yes
Brazil	Styropek	ABIQUIM (Brazilian Association for the Chemical Industry)	Yes	No	Yes
	Nemak	Sindipeças (National Syndicate for the Automotive Component Manu- facturing Industry)	No	No	Yes
Canada	Nemak	Canadian Foundry Society	Yes	No	Yes
China	Nemak	Foundry Association (in Chongqing and Nanjing)	No	No	Yes
Germany	Nemak	VDA Verband der Automobilindus- trie e.V. (German Association for the Automotive Industry)	No	No	Yes
Hungary	Nemak	Association for the Hungarian Automotive Industry	No	No	Yes
	Nemak	MexCham Mexican-Hungarian Business Association	No	No	Yes

Mexico	Grupo Petrotemex	AISTAC (Industrial Association of	Yes	No	Yes
	Indelpro	Southern Tamaulipas, A. C.)	Yes	No	No
	AKRA Polyester		No	No	Yes
	Grupo		Yes	No	Yes
	Petrotemex	ANIQ (National Association for	103	140	103
	Indelpro	the Chemical Industry)	Yes	No	No
	Polioles		Yes	No	Yes
	Univex		Yes	No	Yes
	Sigma	National Association of TIF Operations, A.C.	Yes	No	Yes
	Nemak		No	Yes	Yes
	Sigma	CANACINTRA (National Chamber of the Transformation Industry)		No	Yes
	Nemak		No	No	Yes
	Sigma	CANILEC (National Chamber of Milk Industry)	Yes	No	Yes
	Nemak	CLAUT (Automotive Cluster)	Yes	Yes	Yes
	Sigma	CONCAMIN (Confederation of Industrial Chambers)	Yes	No	Yes
	Sigma	Conmexico (Mexican Council for the Consumer Products Industry)	Yes	No	Yes
	Sigma	Council for Self-Regulation in Advertising	Yes	No	Yes
	Sigma	Mexican Council for Meat	Yes	No	Yes
	Sigma	National Agricultural Council	Yes	No	Yes
	Nemak	COPARMEX (Mexican Employers' Confederation)	Yes	No	Yes
Poland	Nemak	Silesian Union of Private Employers	No	No	Yes
Slovakia	Nemak	Association for the Automotive Industry	No	No	No
Spain	Nemak	ACICAE (Automotive Cluster of the Basque Country)	No	No	Yes
	DAK Americas	AFMA (American Fiber Manufacturers Association)	Yes	Yes	Yes
United States	Nemak	AFS (American Foundry Society)	No	No	Yes
	DAK Americas	National Associate for PET Container Resources	Yes	No	No

	Identified material aspects and boundaries		
G4-17	Entities included in the organization's financial statements and report whether any of those entities is covered by the report or not	Investor Relations	Fully
	This report contains activities from all of the entities reported in ALFA's financial statements, except for: • Sigma's activities outside of Mexico (Sigma Alimentos Exterior, S.L.). • Newpek (Newpek S.A. de C.V. and Alfasid del Norte, S.A. de C.V.).		
G4-18	Process for defining the report content	Mandatory	Fully
	See pages 4 and 5.		
G4-19	. , , , ,	Mandatory	Fully
	See pages 4 and 5.		
G4-20	, , , , , , , , , , , , , , , , , , , ,	Mandatory	Fully
	See pages 4 and 5.		
G4-21	For each material aspect, report the aspect boundary outside the organization	Mandatory	Fully
	The chosen option for this report is the Core option, in accordance with the G4 version of the Global Reporting Initiative Methodology. This means that we fully answer at least one of the indicators of each identified material aspect.		
G4-22	Effect of any restatements of information provided in previous reports	Mandatory	Fully
	There were no restatements of information from previous reports.		
G4-23	Significant changes from previous reporting periods	Mandatory	Fully
	This is the first time ALFA reports its sustainability activities using the Global Reporting Initiative's Sustainability Reporting Guidelines in their G4 version.		
	Stakeholder engagement		
G4-24	List of stakeholder groups engaged by the organization	Relation-	Fully
	Shareholders, clients, employees, community and suppliers.	ships with NGOs and Regulators	
G4-25	Basis for identification and selection of stakeholders with whom to engage	Relation- ships with	Fully
	Selection criteria are based on the direct or indirect impacts the company has or may have on specific groups.	NGOs and Regulators	
G4-26	Approach to stakeholder engagement	Relation- ships with	Fully
	Most of ALFA's companies maintain an open and constant dialogue with their stakeholders. ALFA's relationship with its stakeholders is based on the idea that all stakeholders are important and deserve to be heard in a timely manner. Our companies' relationships with them are always carried in a professional, ethical and transparent way. Frequency of contact depends on the audience and its particular situation. The company, however, keeps an open door policy for all its stakeholders. In 2015, our relationship with our stakeholders was enriched through our Materiality Assessment Process. We consulted five stakeholder groups about their short, medium and long term concerns and priorities.	NGOs and Regulators	

G4-27 Key topics and concerns that have been raised by stakeholders and how the organization has responded

Relevant **Frequency** Stake-**Concerns** Responses holder channels Share-Shareholders Profitability and Quarterly Monitoring holders growth. Adherence performance meetings Annual Annual reports Bimonthly to corporate governindicator. Periodic Business devel-Quarterly ance best practices. reports Continuous opment planning, Email compliance with Phone applicable requ-Press releases lations. Communication Department. Clients Plant visits Continuous Innovating products Development and con-E-mail Periodic and services at a fair of products and Surveys Workdays price. Information services that sumers 01 800 lines 1-2 times regarding products;. serve their needs. Fairs and Safety and preventive Investment in per year special events measures in procesresearch for Focus groups ses. Quality in prodproduct impro-Social media ucts and services. vement. Effective Webpage response and Sperto Center guidance. (Alestra) Research and Tech expos problem resolu-Product fairs tion. Coordination Safety training with other plants Press releases to replicate best practices. Improving times and procedures to guarantee quality.

Relation- Fully ships with

NGOs and

Regulators

Emplo- yees and their families	Surveys Transparency Mailbox Meetings Ethics Committee Training Human Resources Communication forums Intranet Letters to the director 01800 line Open door policy Orientation sessions Plant visits Focus groups	Periodic Continuous Annual As neces- sary	Safe working conditions. Competitive salaries and benefits. Development opportunities/career plan. Life-work balance. Contributing ideas for process innovation. Treventive tasks. Timely information about current projects. Information about sustainability. Project development.	Health and safety programs. Salary reviews/benefit programs. Training and development programs. Family development programs. Implementing benefits such as flexible time and scholarships for employees' children. Establishing performance indicators for clearer results. Safety policies with contractors.
Com- munities	Surveys Discussion panels Plant visits E-mail Website Social media Sports and recreation events Emergency drills Emergency response groups Notices Local mutual aid commit- tees	Biannual Periodic Continuous 1-2 times per year	Less polluting emissions. Less noise and odors. Safety. Biodegradable and sustainable products. Emergency programs. Preserving nearby areas.	Emission and odor reduction programs. Investments on safer equipment and technologies. Alliances with other companies in favor of community development. Creation of collaboration programs with communities. Participation in environmental and safety improvements. Training of evacuations brigades. Emergency drills. New technologies to reduce noises and odors.

Sup- pliers	Suppliers webpage Meetings Surveys Audits Supplier fairs Email Bulletins	Continuous Periodic	Support for their development. Creating sustainability initiatives. Feedback when suppliers are not awarded a contract. Safety measures.	Supplier development programs. Supplier certification. Training through talks and courses. Improvements in the supplier webpage. Participation in joint projects. Improved safety measures.
Schools and uni- versities	Plant visits Talks Employment fairs Open house days	Periodic	Promoting job openings. Recruiting of potential candidates. Cooperation in projects.	Alliances with universities and schools in the communities to support the development of students. Creation of joint projects. Internship programs. Research agreements.

	Report profile		
G4-28	Reporting period	Mandatory	Fully
04-20	From January 1st to December 31st, 2015.	Manuatory	Tutty
G4-29	Date of most recent previous report	Mandatory	Fully
0 -4 2 7	Published on April 15, 2015. Its reporting period was January 1st to December 31st, 2014.	randatory	, atty
G4-30	Reporting cycle	Mandatory	Fully
	Annual.		
G4-31	Contact point for questions regarding the report	Mandatory	Fully
	Enrique Flores R. – ALFA Vice President of Corporate Communications – eflores@alfa.com.mx - Tel. (52) 81 8748-1207.		
G4-32	GRI Index	Mandatory	Fully
	See pages 15 to 46.		
G4-33	Policy and practice with regard to seeking external assurance for the report	Mandatory	Fully
	This report has not been externally verified.		
	Governance		
G4-34	Governance structure of the organization	Mandatory	Fully
	The Board of Directors comprises 11 proprietary members who do not have alternates. Each member was chosen based on their academic background, professionalism, business record and consistency with ALFA's values. All Board members are Mexican men ranging from 45 to 70 years of age. There are no other relevant diversity indicators in the Board.		
	In order to correctly perform its duties, three committees assist the Board of Directors: a) Audit, b) Corporate Practices, and c) Planning and Finance. Each committee is led by an independent board member and meets six times a year to discuss relevant matters. All board members participate in at least one of these committees. The Audit and the Corporate Practices committees are composed by independent members only. The three committees follow up on topics related to the company's social and environmental performance.		
	The Audit Committee examines and makes recommendations to the Board on matters such as the external auditor selection and their fees, coordination with the company's internal audit department and the analysis of accounting policies, among others. ALFA has internal control systems with general guidelines. These are submitted to the Audit Committee for its opinion. Moreover, the external auditor validates the effectiveness of the internal control system and issues the corresponding reports.		

G4-34	The Corporate Practices Committee makes recommendations to the Board in matters such as employment terms and severance payments for senior executives, and compensation policies, among others.		
	The Planning and Finance Committee evaluates all matters related to its particular area and issues recommendations to the Board on topics such as feasibility of investment, the company's strategic positioning, alignment of investment and financing policies, and review of investment projects.		
	The Human Capital and Audit department, as well as the Audit and Corporate Practices committees of the Board of Directors, are responsible for monitoring the members of the Board's ethical performance. Salary compensation for directors is set by comparing the standards of companies similar in size and sector.		
G4-35	from the highest governance body to senior executives and other employees	Environ- mental Management	Fully
	See disclosure G4-34.		
G4-36	Executive-level position or positions with responsibility for economic, environmental and social topics	Environ- mental Management	Fully
	The Auditing, Corporate Practices, and Planning and Finance committees evaluate, together with the Board of Directors as a whole, the company's strategy, management and results, which includes environmental and social topics.	Hanagement	
G4-37	Processes for consultation between stakeholders and the highest governance body on economic, environmental and social topics		Fully
	The channels we use to communicate with our stakeholders are summarized in the answer to disclosure G4-27. The results of these consultation processes, including those related to economic, environmental, and social topics, are transmitted to the Board of Directors in order to address any relevant concerns.		
G4-38	Report whether the Chair of the highest governance body is also an executive officer		Fully
	To see the composition of the Board of Directors and the profile of each of its members, see the 2015 Annual Report, page 18.		
G4-39	Report whether the Chair of the highest governance body is also an executive officer		Fully
	The President of the Board of Directors does not hold an executive position in the company. He is responsible of convening and presiding all meetings, and preparing the agenda. He is also responsible for the Board's correct operation and for organizing annual assessments.		
G4-40	Nomination and selection processes for the highest governance body and its committees		Fully
	Members of the Board of Directors are elected taking into account their professionalism, business record, leadership, experience and compliance with ALFA's values. No distinctions are made based on diversity indicators such as gender, race, nationality, or personal beliefs.		

G4-41	Processes for the highest governance body to ensure conflicts of interest are avoided and managed		Fully
	ALFA has a Conflict of Interests policy for members of the Board and the rest of its employees. This policy states that the responsibilities and duties of the members of the Board of Directors are governed by the Mexican Stock Market Law (LMV, acronym in Spanish), under the regulations applicable in Mexico to listed companies, and taking into account the Mexican Stock Exchange Code of Professional Ethics, the Code of Better Corporate Practices, the internal regulations of the Mexican Stock Exchange, and ALFA's Code of Ethics. In accordance with the LMV, members of the Board have a duty of due diligence and thus should always act in good faith and in society's best interest. They should also maintain confidentiality in the company's information and affairs and keep from participating or being present during deliberation and voting on issues that might pose a conflict of interest. Additionally, by ALFA's policy members of the Board of Directors who might have a conflict of interests in deciding over any matter are compelled to inform the Chairman and the rest of the Board. ALFA's policies state that employees must avoid any situation in which their interests might differ from those of the company. All employees who might have interests or relations with current or potential clients and suppliers must immediately inform		
G4-44	their superior. Processes for evaluation of the highest governance body's performance with re-		Fully
	spect to governance of economic, environmental and social topics		,
	There are several processes for evaluating the members of the Board, including measuring assistance to meetings of the Board and the committees in which they participate, and the effectiveness of the strategic decisions taken by them.		
G4-45	Highest governance body's role in the identification and management of economic, environmental and social impacts, risks and opportunities		Fully
	Identification and management of risks are based on ALFA's business strategy and investments policies, including elements such as: evaluating businesses related to current operations, reinforcement of ALFA's competitive position, assessment of attractive markets in terms of profitability and growth, creation of synergies, and securing the competitiveness of our supply chain.		
G4-46	Highest governance body's role in reviewing the effectiveness of the organization's risk management processes for economic, environmental and social topics		Fully
	The Board of Directors follows procedures consistent with those set by the corporate governance standards established in Mexico's Stock Exchange Law (LMV) and the Code for Better Corporate Practices. Moreover, the Board relies on the Audit, Corporate Practices, and Planning and Finance committees to review the company's strategy, management and results, which includes risk management processes for economic, environmental and social issues.		
G4-47	Frequency of the highest governance body's review of economic, environmental and social impacts, risks and opportunities	Operational Risk	Fully
	These topics are debated and analyzed in the bimonthly meetings of the Board, occurring six times per year. The guidelines established in ALFA's Code of Ethics and the 10 Principles of the United Nations Global Compact are considered in every decision-making process and action taken by the members of the Board.	Strategy	
G4-48	Highest committee or position that formally reviews and approves the organization's sustainability report		Fully
	The Director of Human Capital.		

		Ethics and in	tegrity				
G4-56	The organization's values, p	rinciples, standards and r	norms of behavior	Mandatory	Fully		
	See page 3.	• '		·			
G4-57	Internal and external mecha behavior	nisms for seeking advice	on ethical and lawful		Fully		
	ALFA's ethics policies and mechanisms are supervised by the company's President. External consultants advise ALFA on current and necessary measures to maintain the integrity of the company and its employees.						
G4-58	Internal and external mechanisms for reporting concerns about unethical or unlawful behavior				Fully		
	ALFA and nearly all of its com	npanies have put in place a	Code of Ethics.				
	Any action or situation that do trust, and/or security, or that be reported through the Transeveral languages.	cal or unlawful behavior, can					
		ECONON	IIC				
		Economic perf	ormance				
EC1	Direct economic value gener	Distribution	Fully				
	Amounts in millions of US dol	lars.		of wealth			
		2014	2015				
	Revenue	\$17,224	\$16,315				
	Total assets	\$15,773	\$15,501				
	Capital investments	\$1,426	\$1,606				
	Taxes paid (payments to governments)	\$34	\$246				
	Dividends	No dividends were paid in 2014, for they were paid in advance in December 2013.	\$156				
	Payments to suppliers	\$116	\$34				
	Direct economic value generated	\$17,251	\$16,351				
	Economic value retained	\$328	\$505				
	Direct jobs	70,453	72,529				
	Operating costs	\$14,100	\$12,905				
	Employee wages and benefits	\$1,851	\$1,812				
	Payments to providers of capital	\$2,010	\$1,756				

EC2	Financial implications activities due to	ations and other risks and opportunities for the organization's climate change	Operational Risk Strategy	Fully
	See page 1. ALFA pays close the company, incompany, incompany and a senergy and an atural events like more efficiently affore contributing example of this is started operating as the first. Proggrams ALFA support	Strategy		
EC3	Coverage of the	Labor	Fully	
	Retirement plans manent employe	s, education support and medical assistance are available to all peress.	Practices	
	The retirement s of the employee's employees contr			
	All employee ber	nefits are covered 100% by the company.		
EC4	Financial assista	ance received from government	Relation-	Fully
	In 2015, ALFA did except for tax inc	ships with NGOs and Regulators		
		Market Presence		
EC5		rd entry level wage by gender compared to local minimum wage at ions of operation	Distribution of Wealth	Fully
	Country	Ratio of ALFA's minimum wage to legal minimum wage		
	Mexico	3.5 to 1		
	United States	1.85 to 1		
	*Only information reported, as 72%			
	There are no diff	erences between the wages paid by ALFA to men and to women.		
EC6	Proportion of se locations of oper	nior management hired from the local community at significant ration	Community Involvement	Fully
	ALFA hires local those it acquires	staff for the companies it establishes and maintains the workforce of .		

			Indirect econon	nic impacts		
C7	Significant indire	ct economic in	npacts, including the e	xtent of impacts	Distribution of Wealth	Fully
	Every one of ALFA's companies and operational sites collaborates with its relevant communities in projects designed to target each community's needs. Some examples are: improving the infrastructure of local schools, maintaining streets, providing support during natural disasters, and sponsoring local events, among others.					
	98,000 in 2014. Th the paving of the T	ree examples Temex-Cerro E duce noise pol	of these investments a Blanco highway; Nemak	5,423, compared to U.S. \$ re: Petrotemex sponsored 's Austria plant installed new vakia sponsored community		
28	Significant indire	ct economic in	npacts, including the e	xtent of impacts	Distribution	Fully
			e a significant indirecters and for grocers.	economic impact are our	of Wealth	
			Procurement	practices		
C9	Proportion of spe	nding on local	suppliers at significa	nt locations of operation	Community	Fully
		Involvement				
	Proportion	of spending o	n local suppliers			
	Mexico		59%			
	United States		80%			
	Europe		47%			
	South America		79%			
	Asia is not conside not included in thi		ant region for this discl	osure. Sigma's operations are		
			ENVIRONM	ENTAL		
			Materia	als		
N1	Materials used by	/ weight or vol	lume			Fully
	ALFA's companies manufacture several different kinds of products and use a large variety of inputs. For this disclosure, we have listed only the most important materials in terms of quantity. Materials used by Sigma's operation are not included.					
	Main materials us	ed in production	on processes:			
	Material	Renewable	Weight (metric tons)			
	Paraxylene	No	1'399,074			
	Aluminum	No	841,652			
	Ethylene glycol	No	518,732			
	Propylene	No	483,006			
	Styrene	No	176,998			

	Material	Renewable	Quantity	Unit			
	Jumbo bags	No	226,818	Pieces			
	Plastic	No	206,653	Metric tons			
	Pallets	Yes	2,608	Metric tons			
	Wood	Yes	1,688	Metric tons			
	Cardboard boxes	Yes	Over 26 million	Pieces			
	Glass bottles	No	Over 54 million	Pieces			
N2	Percentage of mate	erials used tha	t are recycled input mater	ials			Fully
			sses' products, only Nemak onents, uses a significant a				
	Material	Pe	rcentage				
	Aluminum	75°	%				
	Sand	799	%				
			Energy				
N3	Energy consumption	on within the o	rganization			Energy	Fully
	37.23 x 10 ⁶ GJ					Ecoefficiency	
N4	Energy consumption	Energy	Fully				
	10.7 x 10 ⁶ GJ					Ecoefficiency	
N5	Energy intensity					Energy	Fully
	This information is	unavailable as	of 2015.			Ecoefficiency	
N6	Reduction of energ	y consumption	1			Energy	Fully
	14%					Ecoefficiency	
N7	Reductions in ener	av requiremen	nts of products and service	ς		Energy	Fully
147	This disclosure is no	-				Ecoefficiency	latty
			Water				
N8	Total water withdr	awal by source	114101			Water	Fully
140		awat by Source				Management	Tutty
	Source		Total (m³)				
	Water utilities		8'228,976				
	Rivers, lakes and s	seas	89'476,542				
	Groundwater		5'573,672				
	Others		2'181,376				
	Total		105'460,566				
	Water sources significantly affected by withdrawal of water					Water	Fully

EN10	Percentage and total volume of water recycled and reused	Water	Partially
	2'714,318.6 m ³ of water were recycled or reused.	Management	
	The information of Sigma's operations outside of Mexico is not included in this data.		
	Biodiversity		
EN11	Operational sites owned, leased, managed in, or adjacent to, protected areas and areas of high biodiversity value outside protected areas		Fully
	Seven of ALFA's plants are near areas of high biodiversity value: Nemak Monterrey, Mexico Nemak Dillingen, Germany Petrotemex Cosoleacaque, Mexico DAK Americas Charleston, United States DAK Americas Columbia, United States DAK Americas Zárate, Argentina Styropek Guaratinguetá, Brazil		
	These plants have put in place programs to protect the biodiversity in their relevant habitats. For example: Nemak Monterrey operates a conservation program in its 7,500 m2 of yucca gardens, and the Columbia site, which is 15 miles away from Congaree National Park, holds the Wildlife Habitat at Work certification due to its efforts in favor of biodiversity.		
	Additionally, ALFA's operations carry out actions in favor of nearby green areas, even when they are not protected biodiversity areas. For example, Nemak's Saltillo site, which is not near any protected area, safeguarded local flora in its 1.5 hectares of gardens.		
EN12	Description of significant impacts of activities, products, and services on biodiversity in protected areas and areas of high biodiversity value outside protected areas		Fully
	See disclosure EN11.		
	Some of ALFA's products may have a negative impact on the environment when handled or disposed inappropriately. Two examples are PET and expandable polystyrene. ALFA is working to reduce this risk through recycling processes inside the company and recycling campaigns outside of it.		
EN13	Habitats protected or restored		Fully
	ALFA's plants that are near areas of high biodiversity value have put in place programs to protect them (see disclosure EN11).		
EN14	Total number of IUCN Red List species and national conservation list species with habitats in areas affected by operations, by level of extinction risk		Fully
	ALFA's operations do not affect species at risk of extinction.		
	Emissions Emissions		
EN15	Direct greenhouse gas (GHG) emissions (Scope 1)	Climate	Fully
	1'807,459 ton CO ₂ e	Change and Emissions Strategy	

EN16	Energy indirect gro	eenhouse g	gas (GHG) emission	s (Scope 2)	Climate	Fully
	1'911,170 ton CO ₂ e			Change and Emissions		
					Strategy	
EN17	Other indirect gree	enhouse ga	s (GHG) emissions	(Scope 3)	Climate	Fully
	There are no other	significant	emissions.		Change and Emissions	
					Strategy	
EN19	Reduction of green	nhouse gas	(GHG) emissions		Climate	Fully
	Emissions increase	ed by 1%, bu	ut estimated produc	tion rose by 4%.	Change and Emissions	
					Strategy	
EN21	NO_{χ} , SO_{χ} , and other	r significar	nt air emissions		Climate Change and	Fully
	Emissions	Amo	Amount (tons of CO ₂ e)			
	No _v	627.3	35		Strategy	
	So	774.9	72			
	^					
	ALEA door not prod	tuca any atl	oor cianificant air o	nicciono		
	ALFA does not prod	duce any otl	her significant air e	missions.		
	ALFA does not prod	duce any oth		nissions. ts and waste		
EN22	Total water discha	·	Effluer	ts and waste	Waste and	Fully
EN22	·	·	Effluer	ts and waste	Waste and Spills	Fully
EN22	Total water discha	·	Effluer	ts and waste		Fully
EN22	Total water discha	·	Effluer lity and destination Volume (m³)	ts and waste		Fully
EN22	Total water discharge Destination Rainwater	·	Effluer lity and destination Volume (m³)	ts and waste		Fully
EN22	Total water dischar Destination Rainwater Retention basins	rge by qua	Effluer lity and destination Volume (m³) 50,900 37,301	ts and waste		Fully
EN22	Total water dischar Destination Rainwater Retention basins Garden irrigation	rge by qua	Effluer lity and destination Volume (m³) 50,900 37,301 86,970	ts and waste		Fully
EN22	Destination Rainwater Retention basins Garden irrigation Rivers, lagoons an	rge by qua	Effluer lity and destination Volume (m³) 50,900 37,301 86,970 106'222,570	ts and waste		Fully
EN22	Destination Rainwater Retention basins Garden irrigation Rivers, lagoons an Public water utiliti	rge by qua	Effluer lity and destination Volume (m³) 50,900 37,301 86,970 106'222,570 855,158	ts and waste		Fully

EN23	Total weight of w		Waste and	Fully			
	Due to the diversit kinds of wastes. In ded.		Spills				
	Waste	Dangerous	Weight (metric tons)	Disposal			
	Oil	Yes	494,594	Treatment and reuse			
	General waste	No	391,821	Landfill and composting			
	Sand	No	69,917	Recycling and landfill			
	Aluminum	No	64,117	Recycling			
	Sludge	No	9,336	Composting, landfill and incineration			
	Dust	No	3,594	Treatment and landfill			
	Scrap	No	2,262	Recycling			
	Sulphuric acid	Yes	2,182	Recycling			
	This data does not	t include Sigm	a's operations.				
EN24	Total number and volume of significant spills						Fully
	There were no significant spills in 2015.						
EN25		of the Basel C	onvention Annex	reated waste deemed hazardous I, II, III, and VIII, and percentage		Waste and Spills	Fully
	ALFA does not tra	nsport, impor	t, export or treat t	nis kind of waste.			
EN26				value of water bodies and relat n's discharges of water and run		Waste and Spills	Fully
	See disclosure EN	122.					
	ALFA does not sig	nificantly affe	ct biodiversity thro	ough its water discharges and rur	noff.		
			Produc	ts y services			
EN27	Extent of impact i	mitigation of e	environmental im	pacts of products and services		Environ-	Fully
	See pages 10-11.					mental Management	
			Cor	mpliance			
EN29	Monetary value o non-compliance v			nber of non-monetary sanctions egulations	for	Relation- ships with	Fully
	There were no sig tions in 2015.	nificant fines f	or non-complianc	e with this type of laws and regul	la-	NGOs and Regulators	

			1	Transport			
EN30	Significant environmental impacts of transporting products and other goods and materials for the organization's operations, and transporting members of the workforce						Fully
	ALFA generally outsources the transportation of its products. One exception is Sigma, which has applied measures to reduce the environmental impact of its distribution operations. An example is its National Fuel Plan, an initiative that includes more efficient fuel management and more ecological driving techniques, and whose results include a reduction of over 900 tons ${\rm CO_2}{\rm e}$ in emissions.						
	The environmental	. IIIIpact of trai	isporting ALI A	Overall	not been quantified.		
EN31	Total environmen	tal protection	expenditures a		s by type	Environ-	Fully
	Туре			Investment		mental	,
	Waste reduction a	and disposal		\$10'175,799.02		Management	
	Emissions reduct	•		\$26'039,942.54			
	Remediation cost			\$98,543.89			
	Prevention costs	5		\$1'973,790.43			
	Environmental ma	anagement co	ctc	\$8'097,761.99			
			515	\$2'275,668.68			
	Other environmental actions Total			\$48'661,506.54			
	10tdt \$46.001,300.34						
	Amounts expresse	d in US dollars	S.				
			Environmental	grievance mecl	hanisms		
EN34	Number of grieval through formal gr			pacts filed, add	ressed, and resolved	Operational Risk Strategy	Fully
	In 2015 there were	no grievances	s of this kind.			Strategy	
		SOCI	AL: LABOR PRA	ACTICES AND DE	ECENT WORK		
			Er	mployment			
LA1	Total number and rates of new employee hires and employee turnover by age group, gender and region						Fully
	Employee turnover	rate:					
		Voluntary	Involuntary	Total			
	Unionized	1.01	.79	1.82			
	Employees	1.03	.83	1.86			
	Total	1.02	.82	1.84			
	Number of employ						
	Country	Quantity	, i				
	Mexico	8,434					
	United States						
	*Only information	from Mexico a			ed significant and		
	reported, as 72% o	f ALFA's work	force is in these	e two countries.			

LA2	Benefits provided to full-time employees that are not provided to temporary or part-time employees, by significant locations of operation					Labor Practices	Fully
	ings fund, years o	f service re rkers do no	cognitions t benefit fro	and a retirement _l om the retirement	oonus, food vouchers, sav- plan. Temporary employee plan. Benefits for Sigma's	es es	
LA3	Return to work a	nd retentio	n rates aft	er parental leave	, by gender	Labor	Fully
	This information i	s unavailab	le as of 201	15.		Practices	
			La	bor/Managemen	t relations		
LA4	Minimum notice pare specified in c				, including whether these	Labor Practices	Fully
	The general minir fied in collective a			wo weeks in advar	nce. This provision is speci	-	
	The minimum not agreements is 30		or consulta	ations and negotia	tions related to collective		
			Occ	cupational health	and safety		
LA5					int management-worker	Health and	Fully
	and safety progra		es that help	p monitor and adv	rise on occupational healt	h Safety	
		ams	·	o monitor and adv	ise on occupational healt	h Safety	
LA6	and safety progra 100% of employee Type of injury and	ams es are repre d rates of ir	esented.	pational diseases	rise on occupational healt s, lost days, and absentee ion and by gender		Fully
_A6	and safety progra 100% of employee Type of injury and	ams es are repre d rates of ir	esented.	pational diseases	s, lost days, and absentee	- Health and	Fully
. A6	and safety progra 100% of employee Type of injury and ism, and total nur	ams es are repre d rates of ir	esented. njury, occu rk-related	pational diseases I fatalities, by reg	s, lost days, and absentee	- Health and	Fully
. A6	and safety progra 100% of employee Type of injury and ism, and total nur Type	ams es are repre d rates of ir	esented. njury, occu rk-related 2014	pational diseases I fatalities, by reg 2015	s, lost days, and absentee	- Health and	Fully
LA6	and safety progra 100% of employee Type of injury and ism, and total num Type Accident rate	ams es are repre d rates of ir	esented. njury, occu rk-related 2014 201.87	pational diseases I fatalities, by reg 2015 188.13	s, lost days, and absentee	- Health and	Fully
. A6	and safety progra 100% of employee Type of injury and ism, and total nur Type Accident rate Frequency rate	ams es are repre d rates of ir	esented. njury, occu rk-related 2014 201.87 9.10	pational diseases I fatalities, by reg 2015 188.13 7.16	s, lost days, and absentee	- Health and	Fully
LA6	and safety progra 100% of employee Type of injury and ism, and total num Type Accident rate Frequency rate Accidents	ams es are repre d rates of ir	esented. njury, occu rk-related 2014 201.87 9.10 1,566	pational diseases I fatalities, by reg 2015 188.13 7.16 1,305	s, lost days, and absentee	- Health and	Fully
LA6	and safety progra 100% of employee Type of injury and ism, and total num Type Accident rate Frequency rate Accidents Lost days Loss of life The accident rate	ams es are repre d rates of in mber of wo	2014 201.87 9.10 1,566 24,808 2	pational diseases I fatalities, by reg 2015 188.13 7.16 1,305 22,347 1 r of lost days per r	s, lost days, and absentee	Health and Safety	Fully
LA6	and safety progra 100% of employee Type of injury and ism, and total num Type Accident rate Frequency rate Accidents Lost days Loss of life The accident rate The frequency rate	ams es are repre d rates of in mber of wo	esented. njury, occu rk-related 2014 201.87 9.10 1,566 24,808 2 the numbe of the number of t	pational diseases I fatalities, by reg 2015 188.13 7.16 1,305 22,347 1 r of lost days per r	ion and by gender million man hours of work	Health and Safety	Fully

LA7	Workers with high incid	lence or high risk of disea	ases related to their occu	pation		Health and	Fully
	of our employees that in ly work together to mitig technologies, constant for analysis process.	volve a relatively high risk gate these risks through the eedback from employees	is, there are roles fulfilled a. ALFA and its companies ne use of the most recent s of all levels, and a reliable a of Alpek's employees per	consta safety incide	nt-	Safety	
LA8	Health and safety topics	s covered in formal agree	ements with trade unions			Health and	Fully
	several different ways to permanently to reduce v	o our health and safety cor vorkplace accidents and il appropriate safety equipr	articipate in unions, contri mmittees. These committe lnesses. Additionally, all c ment, training and prograr	es wor f ALFA	k 's	Safety	
		Training	and education				
LA9	Average hours of training per year per employee by gender, and by employee category						Fully
	Average hours of traini	Average hours of training 27					
	Average hours of traini	ng per male employee		25		Capital	
	Average hours of traini	ng per female employee		19			
	Average hours of traini	Average hours of training per unionized employee 27					
	Average hours of traini	ng per non-unionized emp	loyee	25			
LA10	Programs for skills management and lifelong learning that support the continued employability of employees and assist them in managing career endings						Fully
	In addition to benefits like put in place programs the managing career ending -Talks with external adveloans, social security, af -Talks about job transitities. Support for writing will -Counselling for money	and Human Capital					
LA11	Percentage of employe reviews, by gender and		formance and career devo	elopme	ent	Talent Management and Human	Fully
	Category	Percentage of men	Percentage of women			Capital	
	Executive level	91%	92%				
	Operative level						

	Diversity and equal opportunity		
LA12	Composition of governance bodies and breakdown of employees per employee category according to gender, age group, minority group membership, and other indicators of diversity		Fully
	To see the composition of the Board of Directors and the profile of each of its members, see the 2015 Annual Report, pages 18 and 19.		
	See disclosure G4-10 for the composition of ALFA's workforce.		
	Due to the large number of countries where ALFA operates, our only material indicator of diversity is gender.		
	Equal remuneration for women and men		
LA13	Ratio of basic salary and remuneration of women to men by employee category, by significant locations of operation	Distribution of Wealth	Fully
	There are no differences in the basic salaries paid to men and women for the same kind of position, since compensation is determined based on knowledge, capacity, and experience.		
	Supplier assessment for labor practices		
LA15	Significant actual and potential negative impacts for labor practices in the supply chain and actions taken	Relation- ships with	Fully
	In 2015, no negative impacts for labor practices were identified in our supply chain.	Clients and Suppliers	
	Labor practices grievance mechanisms		
LA16	Number of grievances about labor practices filed, addressed, and resolved through formal grievance mechanisms	Labor Practices	Fully
	In 2015 there were no grievances of this kind.		
	HUMAN RIGHTS		
	Investment		
HR1	Total number and percentage of significant investment agreements and contracts that include human rights clauses or that underwent human rights screening	Investor Relations	Fully
	100% of ALFA's and its companies' investment contracts include human rights clauses.		
HR2	Total hours of employee training on human rights policies or procedures concerning aspects of human rights that are relevant to operations, including the percentage of employees trained		Fully
	In 2015 there were no trainings specifically focused on Human Rights. However, every employee that enters the company goes through a process that includes human rights training, and are informed of ALFA's commitment to the United Nations Global Compact.		
	Non-discrimination		
HR3	Non-discrimination Total number of incidents of discrimination and corrective actions taken		Fully
HR3			Fully

	Freedom of association and collective bargaining		
HR4	Operations and suppliers identified in which the right to exercise freedom of association and collective bargaining may be violated or at significant risk, and measures taken to support these rights	Relation- ships with Clients and	Fully
	ALFA's guarantee of the freedom of association of its employees is one of the central labor practices applied by each company's Human Resources committees. ALFA has no sites where this right cannot be exercised.	Suppliers	
	ALFA avoids business relationships with any suppliers that violate or are at risk of violating freedom of association. We comply with internationally recognized procurement standards through our sustainability practices in our supply chain. For more information, see pages 12 and 13.		
	Child labor		
HR5	Operations and suppliers identified as having significant risk for incidents of child labor, and measures taken to contribute to the effective abolition of child labor		Fully
	ALFA complies with the local laws of every country where it operates and is committed to the UN Global Compact. There are no risks of incidents of child labor in ALFA's operations.		
	Forced or compulsory labor		
HR6	Operations and suppliers identified as having significant risk for incidents of forced or compulsory labor, and measures to contribute to the elimination of all forms of forced or compulsory labor		Fully
	ALFA complies with the local laws of every country where it operates and is committed to the UN Global Compact. There are no risks of incidents of forced or compulsory labor in ALFA's operations.		
	Security practices		
HR7	Percentage of security personnel trained in the organization's human rights policies or procedures that are relevant to operations		Fully
	100% of our security personnel has been trained on human rights policies.		
	Indigenous rights		
HR8	Total number of incidents of violations involving rights of indigenous peoples and actions taken		Fully
	As part of ALFA's commitment to complying with the laws and regulations of every country where it operates, and with other social responsibility documents that go beyond what is strictly necessary, such as the UN Global Compact, we are dedicated to respecting the rights of indigenous peoples. In 2015, there were no registered incidents of violations of the rights of indigenous peoples.		
	Human rights grievance mechanisms		
HR12	Number of grievances about human rights impacts filed, addressed, and resolved through formal grievance mechanisms		Fully
	There where no grievances of this kind in 2015.		
		l	

	SOCIETY		
	Local Communities		
S01	Percentage of operations with implemented local community engagement, impact assessments, and development programs	Community Involvement	Fully
	See pages 8 and 9.		
	Most of ALFA's operations carry out community involvement activities and programs, including linking with third sector, international and governmental organizations (such as the Red Cross, Mexican Civil Protection, and other health institutions), and internal programs contributing to the development of communities. Some examples are: ALFA Foundation, Community Advisory Panels (DAK Americas, United States) School-Company Plan CAINTRA (Alestra), neighboring companies program (Alestra), talks in schools (Nemak México), employment fairs and volunteering programs (Sigma y ALFA), Gansos Community (Sigma), and Healthy School (Sigma).		
S02	Operations with significant actual and potential negative impacts on local communities	Community Involvement	Fully
	ALFA's sites constantly make an effort to enrich their interactions with local communities. None of our sites has a negative impact on its communities.	modellen	
	When a potential impact on local communities is detected, ALFA's companies work to mitigate or eliminate it. For example, in 2015 Nemak's Linz site in Austria found that its noise levels where affecting the community, so it made changes in its processes that significantly reduced the noise pollution in nearby areas.		
	Anti-corruption Anti-corruption		
S03	Total number and percentage of operations assessed for risks related to corruption and the significant risks identified		Fully
	100% of our operations have been evaluated.		
504	Communication and training on anti-corruption policies and procedures		Fully
	Depending on the gravity of each case, ALFA and its companies may take corrective action ranging from a direct warning to the termination of any implicated employees, and including taking the appropriate legal action.		
S05	Confirmed incidents of corruption and actions taken		Fully
	In 2015, there were 351 incidents related to non-compliance of ALFA's policies and values. 100% of them were investigated. As a result, 77 persons were separated from the company. None of these cases implicated activities of ALFA's employees involved with governmental authorities. No contracts with commercial partners were rescinded or ceased to renew their contracts because of non-compliance of ALFA's policies and values. There was also no legal action against ALFA for any incidents related to corruption.		
	Public policy		
506	Total value of political contributions by country and recipient/beneficiary	Relation-	Fully
	ALFA does not make political contributions.	ships with NGOs and Regulators	

	And the control of the back of the		
	Anti-competitive behavior		
S07	Total number of legal actions for anti-competitive behavior, anti-trust, and monopoly practices and their outcomes	Relation- ships with NGOs and	Fully
	There were no legal actions of this kind in 2015.	Regulators	
	Compliance		
508	Monetary value of significant fines and total number of non-monetary sanctions for non-compliance with laws and regulations	Relation- ships with NGOs and	Fully
	There were no fines or sanctions of this kind in 2015.	Regulators	
	Supplier assessment for impacts on society		
S010	Significant actual and potential negative impacts on society in the supply chain and actions taken	Relation- ships with	Fully
	No significant actual or potential negative impacts on society were detected in our supply chain in 2015.	Clients and Suppliers	
	Grievance mechanisms for impacts on society		
5011	Number of grievances about impacts on society filed, addressed, and resolved through formal grievance mechanisms	Community Involvement	Fully
	There were no grievances of this kind in 2015.		
	PRODUCT RESPONSIBILITY		
	Customer health and safety		
PR1	Percentage of significant product and service categories for which health and safe- ty impacts are assessed for improvement	Relation- ships with	Partially
	Offering products and services that do not negatively impact the health and safety of our clients and consumers is a priority in every step of our product development. AL-FA's companies constantly work to mitigate any impacts through the search for and implementation of new technologies and safer and more sustainable raw materials.	Clients and Suppliers	
PR2	Total number of incidents of non-compliance with regulations and voluntary codes concerning the health and safety impacts of products and services during their life cycle, by type of outcomes		Fully
	There were no incidents of this kind in 2015.		
	,		

		Product and Ser	vice Label	ina			
PR3	Type of product and service information required by the organization's procedures for product and service information and labeling, and percentage of significant product and service categories subject to such information requirements					Responsible Marketing	Fully
	The following table shows ALFA's companies to whom product labelling is applicable.						
		DAK Americas	Polioles	Sigma	Terza		
	Sourcing of components of the product	Yes	No	No	Yes		
	Content (with regard to substances that might produce an environmental or social impact)	Yes	No	No	Yes		
	Safe use of the product	Yes	Yes	Yes	No		
	Disposal of the product and envi- ronmental/social impacts	Yes	Yes	Yes	No		
PR4	Total number of incidents of non-compliance with regulations and voluntary codes concerning product and service information and labeling, by type of outcomes					Responsible Marketing	Fully
	There were no incidents of non-compliance with this kind of regulations in 2015.						
PR5	Results of surveys measuring customer satisfaction					Responsible Marketing	Fully
	All of ALFA's companies measure customer satisfaction through channels like telephone numbers for complaints and suggestions, email and phone surveys, web pages, meetings, client visits, and others. The average satisfaction score obtained in sites that performed a quantifiable evaluation in 2015 was 92.87%.						
	Marketing Communications						
PR6	Sale of banned or disputed products					Responsible Marketing	Fully
	Two of our sites manufacture products that include flame retardants (HBCD) and nonylphenols, compounds that are prohibited in the European Union and restricted in other markets. In both cases, ALFA's companies are already searching for alternatives that comply with the strictest standards for the environment and human health.						
PR7	Total number of incidents of non-compliance with regulations and voluntary codes concerning marketing communications, including advertising, promotion, and sponsorship, by type of outcomes					Responsible Marketing	Fully
	There were no incidents of non-compliance with this kind of regulations in 2015.						
	Customer Privacy						
PR8	Total number of substantiated complaints regarding breaches of customer privacy and losses of customer data					Operational Risk Strategy	Fully
	There where no incidents of this kind in 2015.						
Compliance							
PR9	Monetary value of significant fines for non-compliance with laws and regulations concerning the provision and use of products and services					Relation- ships with	Fully
	There were no significant fines for no 2015.	n-compliance wi	th this kind	of regula	tions in	NGOs and Regulators	